





NEWEX Mid-term Meeting

Investigation and development of new generation machines for the processing of composite and nanocomposite materials



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NEWEX Mid-term Meeting Coordinator's Report

Project full title: Investigation and development

of new generation machines for

the processing of composite

and nanocomposite materials

GA no.: 734205

Fund of the project: 1.305.000 EUR

Coordinated by: Lublin University of Technology

Project duration: 1.01.2017 – 31.12.2020

Period covered by MTR: 1.01.2017 – 23.02.2018

Website: www.newex.pollub.pl





Outline



- > NEWEX Network
- > Research including
 - Objectives, Work Program, Milestone, Deliverables, Implementation
- Training, Transfer of Knowledge & Networking Secondments, training activities, events, e-Learning, cooperation
- Management in particular a
 Financial aspects, communication, re-orientation, PR, Ethics, IP
- ➤ Dissemination that is Website, Publications, Conferences, Patents, others





NEWEX Network



3 industrial Partners:

- SEZ Krompachy a.s. (Slovakia)
- Zamak Mercator Sp. z o.o. (Poland)
- Borra s.r.o. (Czech Republic)

3 scientific Partners:

- Lublin University of Technology (Poland)
- Technical University of Kosice (Slovakia)
- University of Minho (Portugal)

Participants: (5, 5, 4, 8, 6, 7) MB (7) and EAB (4)



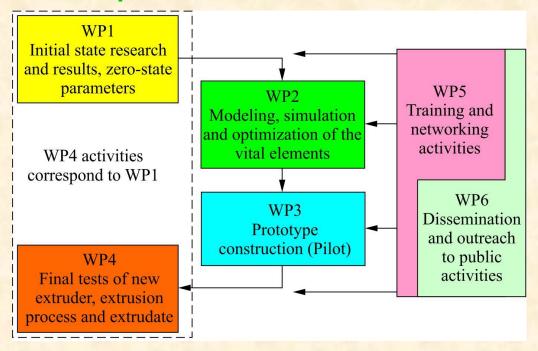




The Work Plan



4 research WPs → 290 person months → 16ERs + 8ESRs + 11TECH



WP7 Management





Research



Milestone, Deliverables - Highlights

Milestone until MTM

MS1	Month 7	WP1	Completion of testing on zero-state extruder, extrusion process and extrudate properties					
D1.1	Data on zero state extruder and extrusion process			Month 4	D1.2	Data on zero state extrudate		Month 7
T1.1					T1.2			
					T1.2A		T1.2B	
Host: LUT					Host: LUT		Host: TUK	
Secondees: BOR, SEZ					Secondees: BOR, SEZ		Secondees: ZAM, BOR	

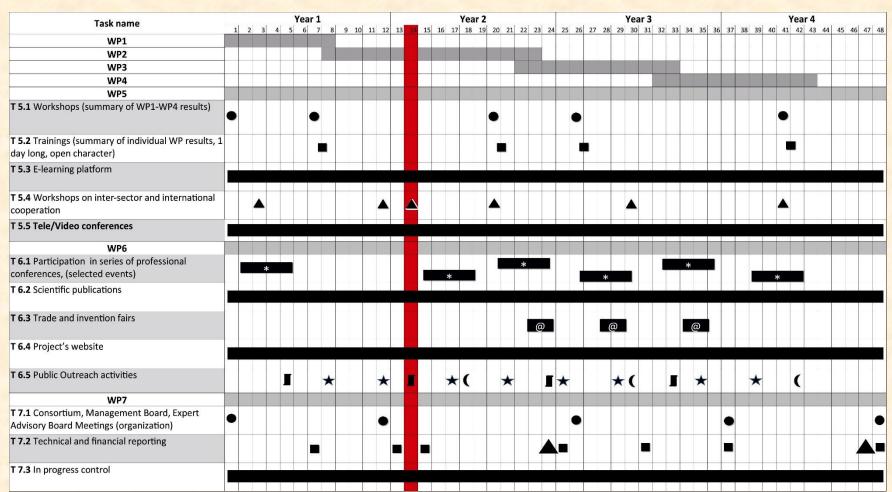
2 tasks - WP2





Where are we?







Where are we?



What we did:

What we are going to do:

4 workshops and 1 training

e-learning platform and website

3 conferences (4 papers)

1 invention fairs (pat. app.)

1 scientific paper

2 local-thematic press articles

Progress report

Kick-off, MB and EAB Meeting

2 presentations (NCP)

Min. 7 workshops and 3 trainings

Min. 5 conferences

Min. 2 invention fairs

Min. 3 scientific papers

3 Universities Open Days

Progress report and 2 Periodic reports

Min. 6 presentations

3 MB and 3 EAB Meetings

MTM (23.02.2017)





Training, Transfer of Knowledge & Networking



Work Doolsoo	Secondments				
Work Package	Scheduled	Finished			
WP1 (T1.1, T1.2)	8 + 20 = 28	8 + 20 = 28			
WP2 (T2.1, T2.2)	22 + 16 = 38	29 + 12 = 41			

The difference results from the necessity to adapt the number of Secondees to the scope of tasks





Training, Transfer of Knowledge & Networking



- Training-through-Research: 3 ESRs plan to use results of the project in their PhD theses
- Joint Training Programme of 15 training courses and workshops in cooperation with beneficiaries and external experts
 - 5 out of 15 planned training events were held,
 - four additional training events were held (LUT, 2xTUK and ZAM),
- Local training at host and parent institutions
 - complementary soft skills courses,
- Visits to industrial companies and universities
 - science and industry aspects,
- Visits to modern technology centers

Involvement of Secondees in the organization of networking activities.

Open to the public



Networking



Meeting 1 (Workshop 1): LUT (Lublin) 14-15.02.2017

Meeting 2 (Workshop 2): LUT (Lublin) 29.03.2017

Meeting 3 (Workshop 3): SEZ (Krompachy) 7.07.2017

Meeting 4 (Training 1): TUK (Kosice) 21.07.2017

Meeting 5 (Workshop 4): ZAM (Skawina) 24.11.2017

Most course descriptions are on the Newex website, and the new knowledge can be improved by doing quizzes on e-Learning platform





Local training programmes



- ESRs get personal supervisors and are integrated in research groups and in the project,
- Secondees participate in workshops, seminars, conferences, group meetings, courses, NCP events, invited lectures,
- ➤ Secondees participate in complementary training organized locally (teamwork strategy, commercialization of research results, intellectual property rights, presentation skills, numerical calculation, creation of 3D models, marketing, etc.),
- Participants take part in on-line courses (quantitative tools for ranking papers, evaluating, categorizing and comparing journals),
- Participants visit local companies, universities and centers of innovation and development.

Plans:

Opening of local trainings to other networking teams

Increase of knowledge and soft skills







- specialized knowledge in the scope of single screw extrusion (increase of extrusion efficiency, cinematic activation of the barrel, microextrusion, using supplementary equipment to increase quality of extrudate) – 14.02.2017 (LUTw),
- practical knowledge in the scope of extrusion and injection moulding 15.02.2017 (LUTw),





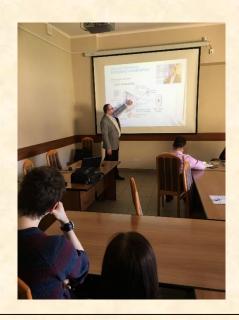








- specialized knowledge in the scope of commercialization of research results and intellectual property rights (29.03.2017 - LUTw),
- reality, expectations and results of WP1 (7.07.2017 SEZw),











- specialized knowledge in the scope of testing of material properties,
 especially polymer materials 13.04.2017 and 25.04.2017 (TUKwd),
- specialized knowledge in the scope of:
 - · production of metal parts using CNC technology,
 - modelling and optimization of the screw extrusion process
 21.07.2017 (TUKt),













- general, practical knowledge in the scope of construction and operation of twin screw extruders - 24.10.2017 (ZAMwd)
- complementary knowledge in the scope of twin-screw extruders,
 co-rotating and counter-rotating extrusion 24.11.2017 (ZAMw)







Possibility to consolidate knowledge on e-Learning platform





New soft skills acquisition



- Quality of scientific journals (22.02.2017 LUT),
- Teamwork strategy and presentation skills (21.07.2017 TUK)









New soft skills acquisition



- Creation of 3D models and numerical calculations (21.07.2017 TUK),
- Marketing (24.11.2017 ZAM)







Increase of other skills e.g.: website design, communication and language skills, etc.





New soft skills acquisition



Visits to industrial companies and universities





Department of
Chemical Engineering
and Technology of
Cracow University of
Technology

Visits to modern technology centers

Lublin Science and Technology Park S.A. on 9.06.2017

ZOP Co. Ltd

FORGING

PLANT in

Świdnik on

30.05.2017





Centre of Research, Development and Implementation of Innovations in Technical University of Košice on 27.07.2017





- ➤ All Training, Transfer of Knowledge and Networking activities in Newex project have built-in mechanism for knowledge sharing and long-term collaboration.
- Extensive cooperation in NEWEX has led to interesting sharing of knowledge, exchange of perspective and planning of future activities (joint research and projects, scholarships, study visits, joint submission of applications).
- ➤ Joint research activities and dissemination of research results (publications, patents, papers, public events) create good interaction among the participants.

Networking is performed not only during meetings, but also on a daily basis in the communication between the participants via e-mail, phone, Viber, WhatsApp and other social media



Management - Financial aspects



Total budget: 1,305,000.00 EUR

Pre-payment amount from EU: **848,250.00** EUR (12.2016)

From pre-payment amount **65,250.00** EUR is transferred into Guarantee Fund, the rest **783,000.00** EUR was redistributed to the Partners of the NEWEX Network (01.2017)

Beneficiary	Participation in the project, %	Amount in Euro (pre-financing)	
LUT	25,86	195,919.27	
TUK	20,00	151,510.50	
UMI	20,69	156,734.92	
ZAM	10,35	78,366.18	
BOR	12,07	91,428.49	
SEZ	11,03	83,593.14	
Total	100	783,000.00	

Untill today Partners spent 310,500.00 EUR



Management



At present there is not any proposed re-orientation of the networking activities.

Because of Borra's termination of the Project (Czech Republic), the tasks and networking activities will be taken over by Dirmeta (Lithuania) – after confirmation by REA





Management - coordination



- → The basis for activities is GA 734205 Newex
- → We have Consortium Agreement signed prior to GA
- \rightarrow MB + EAB
- → Consortium Management Board meetings:
 - 1. Day before Kick-off meeting (26.01.2017 LUT) in accordance with the schedule (MB+EAB)
 - 2. MB meeting in Cracow (26.10.2017) behind schedule (connected with the information of Borra termination of the project),
 - 3. MB+EAB Meeting (23.02.2018) instead of the meeting in December 2017.
- → Reports and deliverables → submitted to REA





Management - communication (PR)



Main Newex website (www.newex.pollub.pl)

- External communication: news, consortium information, events, awards, public orders, publications, patents
- Internal communication: organizational information, reports, deliverables, milestones, agendas, Secondees talks, quizzes

Facebook page of the project: www.facebook.com/projectNewEx

Partners Newex websites with local events and information





PR continued



Communication activities to reach the general public (external communication):

- Business cards,
- Easter and Christmas postcards,
- Stickers,
- Letter-head papers,













PR continued



Communication activities to reach the general public (external communication):

- Roll-ups, Posters, Project logo,
- Publications in local press, at scientific conferences,
- Publications in scientific journals (preprints uploaded on green open access repository: https://depot.ceon.pl)











Ethics Issues



None of the Ethics issues listed and described in part B of Annex 1 to the Grant Agreement (description of the Action) applies to Newex Project.





IP Management



Generally IP issues are regulated by GA and CA IPR concern the following:

- publications (copyright do not go to the editor)

 No ghostwriting and guest authorship
- patents (industrial property rights are regulated by agreements between Partners or agreements between a Partner and a researcher)







Dissemination of results

- 1 trademark:
 - Project logo (trademark PL R.302415)
- 4 patent applications:
 - 1. Janusz Sikora, Mirosław Ferdynus, Alžbeta Perháčová: "Extruder". Polish Patent Application No 422114 (5.07.2017).
 - 2. Janusz Sikora, Jaroslav Hajek: "Screw extruder". Polish Patent Application No 422115 (5.07.2017).
 - 3. Janusz Sikora, Jarosłav Hajek: "Screw extruder for plastics". Polish Patent Application No 422116 (5.07.2017).
 - 4. Janusz Sikora, Alžbeta Perháčová: "Screw of the extruder". Polish Patent Application No 422117 (5.07.2017).





Dissemination of results



- 7 publications 5 preprints uploaded on green open access repository: (https://depot.ceon.pl)
 - 1. Głogowska K., Hajek J., Benčo S.: "The Effect of adding nano-additives on the properties of thermoplastic polymers". International Scientific Conference "Pro-Tech-Ma 2017 Surface Engineering 2017", 20-23 June 2017, Bardejov, Slovakia, 34.
 - 2. Majewski Ł., Sasimowski E.: "Unconventional barrel designs of single-screw plasticizing systems". International Scientific Conference "Pro-Tech-Ma 2017 Surface Engineering 2017", 20-23 June 2017, Bardejov, Slovakia, 67.
 - 3. Sikora J.W.: "Newex project research issues and other activities". International Scientific Conference "Pro-Tech-Ma 2017 Surface Engineering 2017", 20-23 June 2017, Bardejov, Slovakia, 86.
 - 4. Dulebová Ľ., Perháčová A., Moravskyi V., Krasinskyi V.: "Vplyv simulovaných podmienok starnutia na tvrdosť polymérneho kompozitu s PP matricou". Plastics Production 2017, 1, 54 57.
 - 5. L'udmila Dulebová, František Greškovič, Janusz W. Sikora, Volodymyr Krasinskyi: Analysis of the Mechanical Properties Change of PA6/MMT Nanocomposite System after Ageing. Key Engineering Materials 2017, 756, 52-59.
 - 6. Janusz W. Sikora: Biuletyn Informacyjny Politechniki Lubelskiej 2017, 60.
 - 7. Dulebová Ľ.: "H2020 NEWEX project na Strojnickej fakulte". Halo TU 2016, 4, 31.



Dissemination of results



- 5 participations in 3 international conferences:
 - a) II Lublin Forum of Young Scientists, 22 May 2017, Lublin, Poland:
 - 1. Janusz W. Sikora, Anna Rudawska: "Practical experience of NEWEX project implementation"
 - b) III Scientific-Technical Conference, 15-17 May 2017, Rydzyna, Poland:
 - 1. Janusz W. Sikora, Jaroslav Hájek, Alžbeta Perháčová: "Investigation and development of a new generation of machines for the processing of composite and nanocomposite materials NEWEX"
 - c) International Scientific Conference "Pro-Tech-Ma 2017 Surface Engineering 2017", 20-23 June 2017, Bardejov, Slovakia:
 - 1. Karolina Głogowska, Jaroslav Hajek, Stanislav Benčo: "The Effect of adding nano-additives on the properties of thermoplastic polymers"
 - 2. Łukasz Majewski, Emil Sasimowski: "Unconventional barrel designs of single-screw plasticizing systems"
 - 3. Janusz W. Sikora: "Newex project research issues and other activities"





Dissemination of results



- Creating a website and e-Learning platform (2 modules with 5 quizzes each) – www.nexex.pollub.pl (additionally every Partner has own website of NEWEX project),
- 1 presentation of project achievements at an international exhibition iENA 2017 International Trade Fairs "Ideas Inventions New Products" in Nuremberg, 2-5 November 2017 (Polish Patent Application No 422114 (J. Sikora, M. Ferdynus, A. Perhacova).

Gold Medal











Thank you for your attention

